

Falco Acrylic Primer

Product Description

Falco Acrylic Primer is based on acrylic copolymer water based product with excellent binding properties and alkaline resistance. It's specially designed to withstand all weather conditions.

Recommended Usage

For all exterior and interior surfaces such as plaster, concrete, wood, etc.

Technical Data

Color	White or as per color card.		
Finish	Smooth / Matt.		
Solid Content	42% ± 2 by volume.		
	Minimum	Maximum	Typical
Wet film thickness (microns)	119	143	131
Dry film thickness (microns)	50	60	55
Theoretical spreading rate (m ² /ltr.)	8.4	7	7.6
Viscosity	16-18 poises @ 25°C.		
Specific gravity	1.45 ± 0.05 gm/cm ³		
Drying time	Dry to touch (hours)		1
	Dry to recoat (hours)		2
Thinner / Cleaning	Fresh water		

Hint

Theoretical spreading rate is a value that depends on solid content and desired dry film thickness by the following equation:

$$\text{Theoretical spreading rate} = \frac{10 \times \text{solid content by volume}}{\text{DFT in microns}}$$

Application Data

Surface Preparation

The surface must be clean, dry and free from dust, oil, grease and any contaminations.

Tools

Brush or roller.

Application Method

Apply one coat of **Falco Acrylic Primer** by brush or roller thinned with fresh water (10-15% by volume).



WATER BASE

Recommended paint system

- **Falco Acrylic Primer** 1 coat
- Any top coat smooth or textured 1 or 2 coats

Note: paint system may be varying according to the substrate.

Packing size

- 1 US gallon and 5 US gallons plastic or steel cans (for local).
- 1 US gallon, 18 liters steel cans (for export).

Storage

- The product should be stored in a dry, cool place and away from direct sun light.
- Cans should be well closed, classified according to the material's base and to be arranged by a maximum 3 plastic cans/row and 5 steel cans/row.

Health and safety

- Inhalation Risks:
Vapor or mist can cause headache, nausea & irritation of the nose throat & lungs.
- Skin & Eye Contact:
Use good personal hygiene practices while working with this material. Dry contaminated clothing before reuse. For eye contact, flush with fresh water for at least 15 minutes. If irritation persists, get medical attention.
- Skin Absorption: None expected.
- Ingestion Health Risks:
It may be harmful or fatal. If swallowed ingestion may cause nausea, vomiting & diarrhea. Consult a physician.
- Health Hazards : Acute & chronic (not expected).
- Emergency & First Aid Procedures:
 1. Dermal : Clean with soap & water.
 2. Ingestion : Consult a physician.
 3. Inhalation : Remove to fresh air.

Fire & Fire Fighting Data

- Flash Point : None.
- Flammable Limits : None.
- Extinguishing Media : Foam, Alcohol Foam, Co2, Dry Chemical or Water.

Physical / Chemical Characteristics

- Vapor Density : Heavier than air.
- Evaporation Rate : Slower than other.
- Solubility in Water : Soluble.
- Appearance & Odor : Liquid, Mild Odor.



For more information please refer to the Material Safety Data Sheet.