

# **Falco Acrylic Emulsion Primer**

# **Product Description**

Falco Acrylic Emulsion Primer is based on flexible acrylic copolymer with excellent binding properties and alkaline resistant.

# **Recommended Usage**

To be used for exterior & interior surfaces such as concrete, plasters and wood works.

#### **Technical Data**

Color	White or as per color card		
Finish	Smooth / Matt		
Solid Content	42% ± 2 by volume		
	Minimum	Maximum	Typical
Wet film thickness (microns)	120	143	131
Dry film thickness (microns)	50	60	55
Theoretical spreading rate (m2/ltr.)	8.4	7	7.6
Viscosity	16-18 poises @ 25°C.		
Specific gravity	$1.3 \pm 0.05 \text{ gm/cm}^3$		
Drying time	Dry to touch (hours)		1
	Dry to recoat (hours)		2
Thinner / Cleaning	Fresh water		

## <u>Hint</u>

Theoretical spreading rate is a value that depends on solid content and desired dry film thickness by the following equation:

Theoretical spreading rate =	10 x solid content by volume	
	DFT in microns	

# **Application Data**

# Surface Preparation

The surface must be clean, dry and free from dust, oil, grease and any contaminations.

#### Tools

Brush or roller.

# **Application Method**

Apply one coat of Falco Acrylic Emulsion Primer by brush or roller thinned with fresh water (10-15% by volume).

## Recommended paint system for exterior

Falco Acrylic Emulsion Primer
Falco GP I Acrylic
Gulf Shields, Falco Thane or Acryl
2 coats
2 coats

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### Recommended paint system for interior

Falco Acrylic Emulsion Primer
Falco Stucco Putty
Falco Emulsion, Latex or Silk
2 coats
2 coats

Note: paint system may be varying according to the substrate.

### Packing size

- 1 US gallon and 5 US gallons plastic or steel cans (for local).
- 1 US gallon, 18 liters steel cans (for export).

# Storage

- The product should be stored in a dry, cool place and away from direct sun light.
- Cans should be well closed, classified according to the material's base and to be arranged by a maximum 3 plastic cans/row and 5 steel cans/row.

#### Health and safety

• Inhalation Risks:

Vapor or mist can cause headache, nausea & irritation of the nose throat & lungs.

Skin & Eye Contact:

Use good personal hygiene practices while working with this material. Dry contaminated clothing before reuse. For eye contact, flush with fresh water for at least 15 minutes. If irritation persists, get medical attention.

- <u>Skin Absorption</u> : None expected.
- Ingestion Health Risks:

It may be harmful or fatal. If swallowed ingestion may cause nausea, vomiting & diarrhea. Consult a physician.

- <u>Health Hazards</u> : Acute & chronic (not expected).
- Emergency & First Aid Procedures:

Dermal : Clean with soap & water.
Ingestion : Consult a physician.
Inhalation : Remove to fresh air.

### Fire & Fire Fighting Data

Flash Point : None. Flammable Limits : None.

Extinguishing Media : Foam, Alcohol Foam, Co2, Dry Chemical or Water.

#### **Physical / Chemical Characteristics**

Vapor Density : Heavier than air. Evaporation Rate : Slower than other.

Solubility in Water : Soluble.

Appearance & Odor : Liquid, Mild Odor

For more information please refer to the Material Safety Data Sheet.

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